

Model 777 Microarray Oven USER MANUAL

Cat. #1077-00-1, 1077-00-2



FOR RESEARCH USE ONLY
Not for Use in Diagnostic Procedures

Serial Number

The following serial number identifies the specific instrument you have purchased and must be referenced when requesting service. A copy is affixed to the instrument.

Technical Service: (408) 733-7337, techserv@scigene.com

Warranty

SciGene warrants that the rotating oven described in this manual shall be free of defects in materials and workmanship for a period of 12 months from date of delivery. This warranty does not cover removable rotators or accessories, including hybridization tubes. In the event of a defect during the warranty period, SciGene's limit of liability will be to provide replacement parts at no charge or, at its sole discretion, replace the product. The foregoing warranty is void in the event the unit was abused or modified or used in a manner inconsistent with its intended purpose. SciGene makes no other warranty, expressed or implied including warranties of merchantability and fitness for a particular purpose. In no event shall SciGene be liable for any direct, indirect, special, incidental or consequential damages or for any damages resulting from loss arising out of or in connection with the sale, use or performance of the product.

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I. SAFETY NOTICES

A. Warnings

Failure to comply with the following warnings that are affixed to the product can lead to possible personal injury or death.



B. Cautions

Failure to comply with the following cautionary statement affixed to the product may lead to possible personal injury. Items heated in the oven should be handled with heat protective gloves.



Open all closed vessels heated in the oven with the opening pointed away from you to avoid contact with heated aerosols.

C. Lifting and Moving the Unit

The rotating oven you have purchased weighs approximately 70 lbs (32 kg). Use caution when lifting the unit to protect you and others from personal injury. It is strongly recommended that two people lift the unit simultaneously to keep it balanced and to share the load.

II. UNPACKING AND SETTING UP YOUR OVEN

A. Removing the Unit from the Carton

Position the shipping carton on the floor close to the location of intended installation. Remove the foam inserts from the top of the unit. Position a person at the front and one at the back of the oven. Grip the recessed edges along the top of the unit and lift it straight up and out of the shipping carton taking care to keep it balanced. Place it on the bench or table where it will be installed.

Carefully inspect the unit for damage. If there is evidence of damage, do not discard the shipping materials since they may be needed to return the unit.

B. Parts Provided

The following items are included with the oven. Please note that rotators are sold separately.

- Power Cord
- User Manual

C. Installation

1. Placement

Place the unit on a stable, level surface within a few feet of the power source. Avoid locating it below a shelf where solutions are stored. A spill may enter the electrical compartment through the vent holes on the top of the unit and cause damage. Ensure there is adequate clearance along the front and right side of the oven to open the door completely.

There should be a minimum clearance of 3 inches along the top and back panels for air circulation.

2. Connecting the Power

Plug the power cord provided into the back of the unit and then to a properly grounded outlet. Use only the power cord provided.

3. Powering On

Turn power ON to the unit using the switch on the front of the unit.

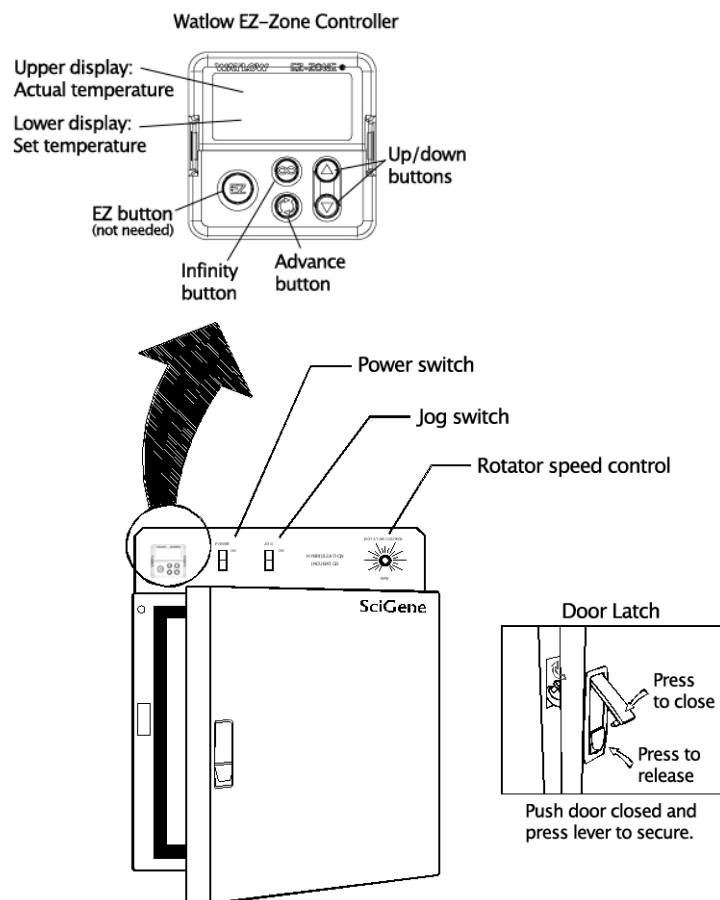
III. USING YOUR OVEN

A. Oven Components and Controls

SciGene ovens use a radiant heating system to warm the walls of the stainless steel interior, providing uniform heating of air within the rotator compartment. Operating temperature (ambient + 5 to 99°C) is regulated to $\pm 0.2^\circ\text{C}$ from set point by means of a high performance temperature controller (Watlow EZ-Zone) and a sensitive Resistive Thermal Device (RTD) used as temperature sensor. The RTD is a stainless steel probe located at the top of the rotator compartment. SciGene ovens simplify calibration by incorporating a secondary RTD mounted with the primary RTD.

Key Components:

- **Temperature Controller** - used to set and observe chamber temperature
- **Power Switch** - turns on power to the heater.
- **Jog Switch** - turns on rotator with door open at selected speed
- **Rotator Speed Control** - turns on and controls rotator speed
- **Door Latch** - secures the door closed with button release to open



B. Closing and Opening the Door

To secure the door, press the door against the cabinet to close and push down the top lever. To open, press the lower latch release button.

C. Using the Temperature Controller

The oven is equipped with a Watlow EZ-Zone temperature controller (shown at right). The controller has two LED displays and five buttons. The upper display shows ACTUAL temperature inside the chamber. The lower display shows the SET or programmed temperature. The up and down arrow buttons are used to adjust the desired temperature and are also used to calibrate the oven.



The advance button (circle icon) at lower left is used to scroll through parameters during calibration. It is *not* used during normal operation.

The infinity button (∞) is used for adjusting the power that is delivered to the chamber heaters or for exiting calibration mode. It is programmed at the factory to provide 100% power and *should not* be adjusted during normal operation.

The EZ button on the left is for advanced functions not applicable to this oven model and *should not* be adjusted during normal operation.

To set oven temperature, simply push the up and down arrows until the desired temperature is shown in the lower display. The unit will now adjust the heat of the chamber until the SET temperature is attained.

The controller is calibrated at the factory to provide accurate chamber temperatures from ambient +5 to 99°C. SciGene recommends checking calibration monthly. See section F. **Calibrating Oven Temperature** for details.

D. Setting Rotator Speed

The rotator is turned on and off and its speed of rotation controlled through the rotary switch. Turn the dial clockwise from its stopping point to turn on the rotator drive system and set the speed of rotation. Rotation speed is adjustable up to 80 RPM.

E. Using the Jog Switch

The jog switch is used to momentarily advance the rotator when the door is open. When the jog switch is pressed, the rotator will turn at the speed selected on the speed controller. It will not move if the speed controller is turned off or is set too low.

F. Calibrating the Oven Temperature

To ensure accurate ($\pm 0.5^{\circ}\text{C}$) oven temperatures, the performance of the Watlow EZ-Zone controller should be periodically checked by comparing the temperature displayed on the controller to an accurate, NIST-certified (National Institute of Standards and Technology) thermal measurement device. Calibration need only be performed at a single temperature (e.g. 65°C) to achieve accurate oven operating temperatures from ambient +5 to 99°C .



SciGene recommends the calibration method below to achieve accurate oven temperatures. No other methods are recommended.

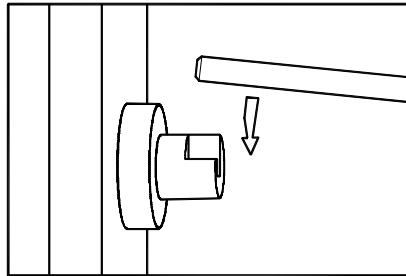
1. Calibration Check

- a. Turn on the oven, set to 65°C and allow temperature to stabilize (30 min).
- b. Connect a NIST-certified digital thermometer (SciGene Cat. #1051-52-0) to the blue jack (secondary RTD) at the top back of the oven.
- c. Verify that the temperature shown on the digital thermometer matches that shown on the controller within $\pm 0.5^{\circ}\text{C}$. If it does not, follow the steps below to adjust the controller.

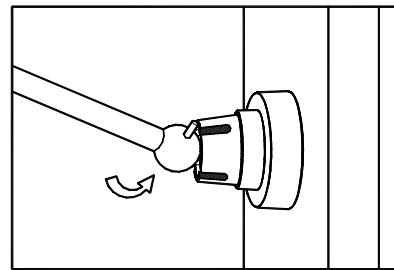
2. Calibration Procedure

- a. Turn on the oven, set to 65°C and allow temperature to stabilize (30 min).
- b. Connect a NIST-certified digital thermometer (SciGene Cat. #1051-52-0) to the blue jack at the top back of the oven.
- c. Calculate the difference in temperature shown on the controller to the digital thermometer. For example, if the controller displays 65.0°C and the thermometer displays 66.5°C , the difference (offset) is 1.5°C .
- d. On the controller, press the up and down arrows simultaneously for 3 seconds. The upper display will now read "A1" and the lower display "open".
- e. Press the green circle button 3 times until the lower display shows "i.CA". The upper display shows the offset value between the controller and thermometer when the unit was last calibrated.
- f. Use the up/down arrows to adjust the offset value to the temperature difference calculated in Step c. For example, if the controller displays a temperature 1.5°C lower than the thermometer, adjust the offset by adding 1.5 to the value shown.
- g. Press the ∞ key twice to return to the operation display. Your oven is now calibrated to provide accurate temperatures between ambient + 5 to 99°C .

G. Loading and Removing Rotators



Place end of shaft on left bearing



Insert shaft ball with alignment pin into right bearing

All rotators are loaded and removed using the same two-step process. When loading, first insert the end of the shaft that ends in a ball joint with alignment pin into the slotted bearing on the right wall of the chamber. The left end of the shaft is then placed into the bearing on the left side of the chamber. Reverse this procedure when removing the rotator.

IV. MAINTAINING YOUR OVEN

A. Servicing

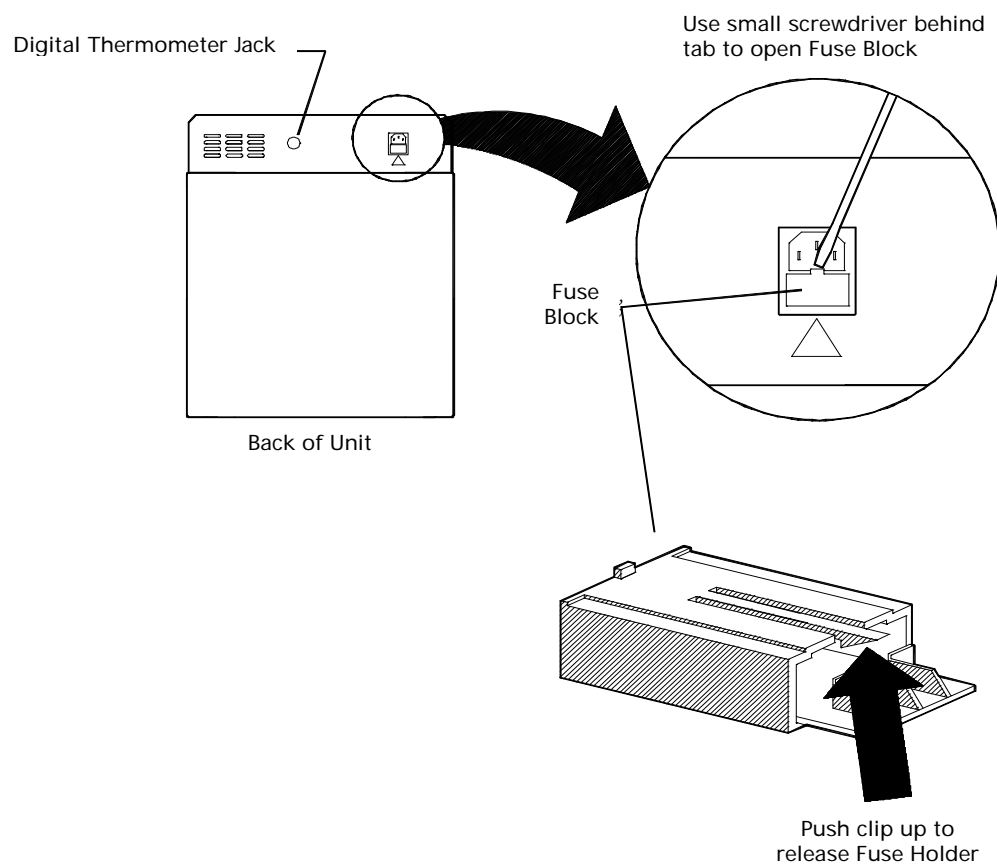
Turn the power switch to the OFF position and unplug the power cord before performing any service procedure.

1. Checking and Replacing Fuses

Fuses are located in a removable fuse block below the power cord receptacle on the back of the unit.

Unplug the cord and using a flat blade screwdriver, remove the fuse block as shown in the illustration. Remove the fuse holder from the block and gently remove the two fuses. A blown fuse will appear dark.

Always replace a blown fuse with fuses matching the amperage and voltage as shown on the label below the fuse block.



2. Replacing the Temperature Controller

The temperature controller may need to be replaced if the actual temperature displayed on the controller is erratic after calibration, or if an error message is displayed. Contact SciGene (techserv@scigene.com) for assistance in troubleshooting.

To remove and replace your Watlow EZ-Zone controller:

- a. Disconnect the power cord from the oven.
- b. Locate the EZ-Zone controller on the front control panel. Push out the tabs on the left and right side and pull it straight out.
- c. Insert a new controller (SciGene cat. #RP600-0146-07) directly in its place.
- d. Reconnect the power cord.
- e. Follow the **Calibration Check** procedure in Section III. F. 1.
- f. Re-calibrate if necessary.

3. Rotator Drive System

The rotator drive system is designed to provide trouble-free operation for many years and does not require routine maintenance. However, components of the drive system that fail due to normal wear and tear over long-term usage can be easily replaced. Contact SciGene's Technical Service Department (techserv@scigene.com) to obtain replacement parts and perform these repairs.

B. Cleaning

Clean the exterior and interior surfaces using a mild, detergent-based spray cleaner and wipe with a soft cloth. Do not use abrasive cleansers or scouring pads that can scratch the stainless steel.

Under no circumstances should solutions be allowed to enter the electronics package through the ventilation slots on the top of the unit.

V. TROUBLESHOOTING

Symptom	Cause	Solution
Rotator does not turn after closing door	Rotator control is in the off position	Turn on rotator
Door does not shut or is difficult to open	Latch is improperly adjusted	Adjust threaded rod on inside of latch
Temperature is erratic	Thermal controller is defective	Replace controller

VI. SPECIFICATIONS

Electrical (Oven Unit)	
Cat. #1077-00-1	115V AC; 50/60 Hz; 350 W
Cat. #1077-00-2	230V AC; 50/60 Hz; 350 W
Dimensions	
Interior Chamber	14 W x 14 D x 14 H inches
	36 W x 36 D x 36 H cm
Exterior	18 W x 17 D x 22 H inches
	45 W x 40 D x 56 H cm
Weight	
Net	70 lbs (32kg)
Gross	75 lbs (34kg) Includes shipping carton
Performance and Controls	
Temperature Range	Ambient + 5°C to 99°C
Temperature Control	± 0.1°C
Heat up Time	3°C per minute
Temperature Controller	Digital PID, single loop
Temperature Display	Actual / Set Dual LED
Rotation Speed	Up to 80 RPM
Chamber	Stainless Steel
Digital Thermometer Output	Thermocouple

VII. ROTATORS AND ACCESSORIES

Cat. #	Description	UOM
1070-20-0	Rotator for 20 Agilent SureHyb and Original Version Hybridization Chambers.	Each
1077-10-0	Rotator for 48 Affymetrix GeneChips.	Each
1077-30-0	Rotator for 96 Affymetrix GeneChips.	Each
1051-52-0	Digital thermometer with NIST certificate of calibration	Each