

Assembling the NoZone® TL Enclosure

Cat. #1090-11-0

» Identify System Components

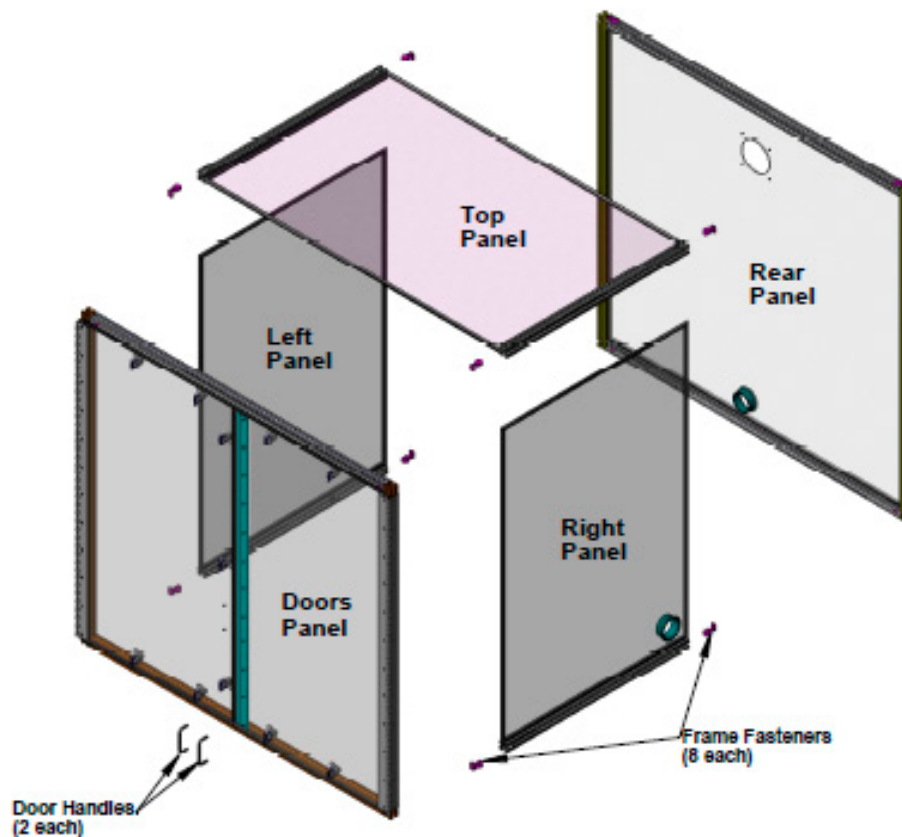
Unpack and identify all components before attempting to assemble the system.

- Rear Panel (framed)
- Top Panel (with side frames)
- Left Panel (with duct flange and bottom frame)
- Right Panel (with bottom frame)
- Door Frame (with left and right panels, and door handles)
- Frame fasteners (8)

Report any discrepancies or shortages immediately to SciGene Customer Service [custserv@scigene.com].

» Tools Provided

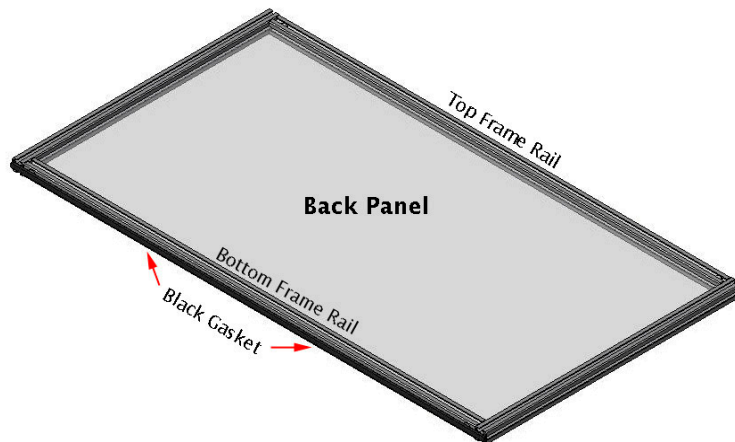
- Hex wrench
- Rubber mallet — *Do not use a standard hammer*



» Step 1. Position Back Panel for Assembly

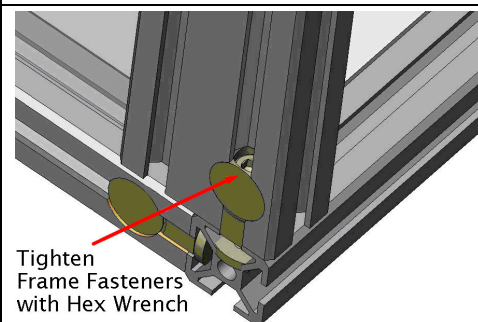
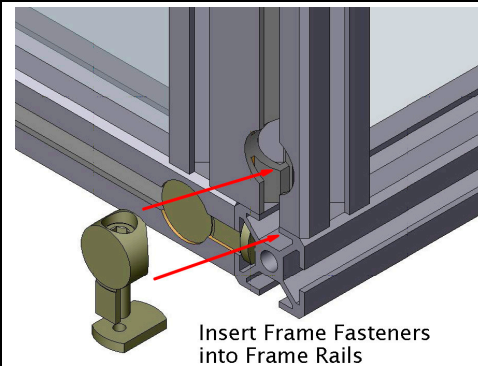
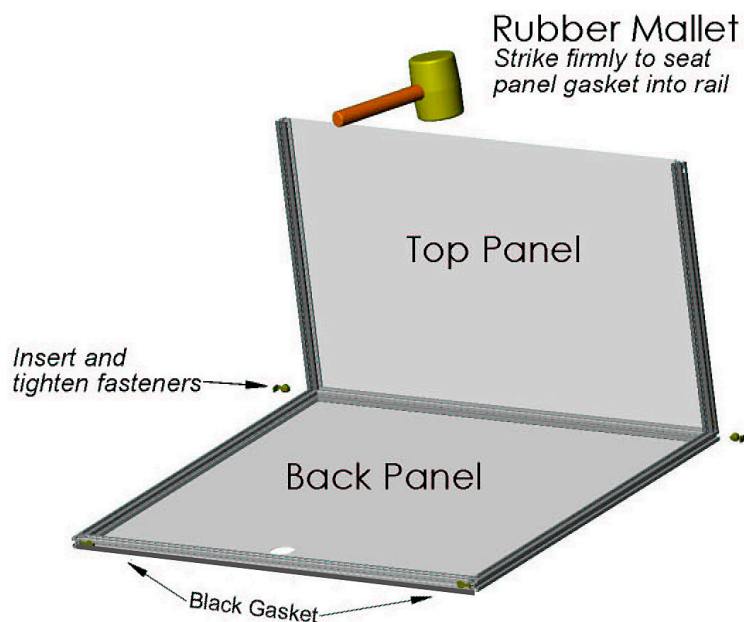
Note: The enclosure is assembled in an unusual orientation with the back panel facing down on the assembly surface and the door facing toward the ceiling. Once assembled, the enclosure is lifted and rotated to its correct orientation.

Place the **Back Panel** face down on a flat surface. Note that the bottom frame rail has a black gasket.



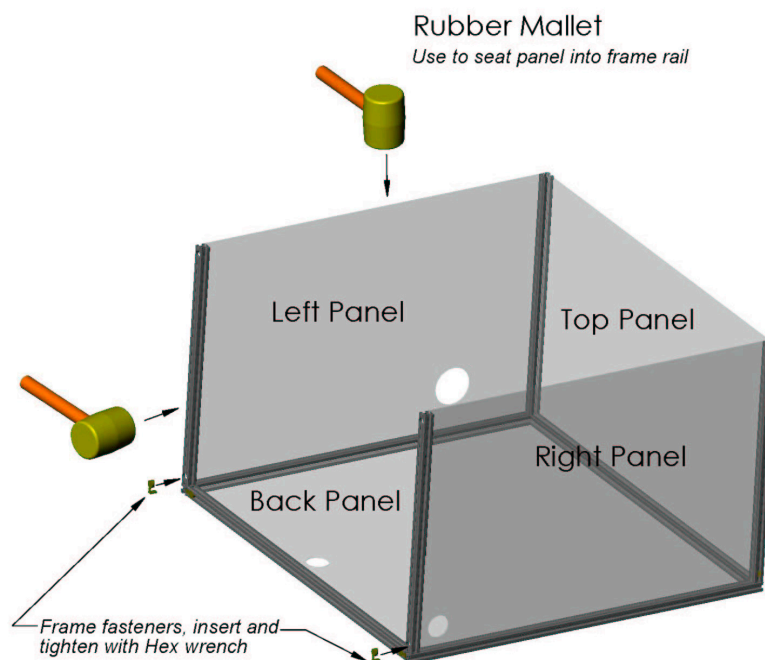
» Step 2. Attach Top Panel

Attach the **Top Panel** to the top frame rail of the **Back Panel** making certain to attach the Top Panel to the Back Panel edge that does not have a black gasket. Seat the acrylic panel into the channel in the bottom frame using the rubber mallet. Place fasteners flush with the frame. Use Hex Wrench to tighten fasteners by placing it into the groove of the frame.



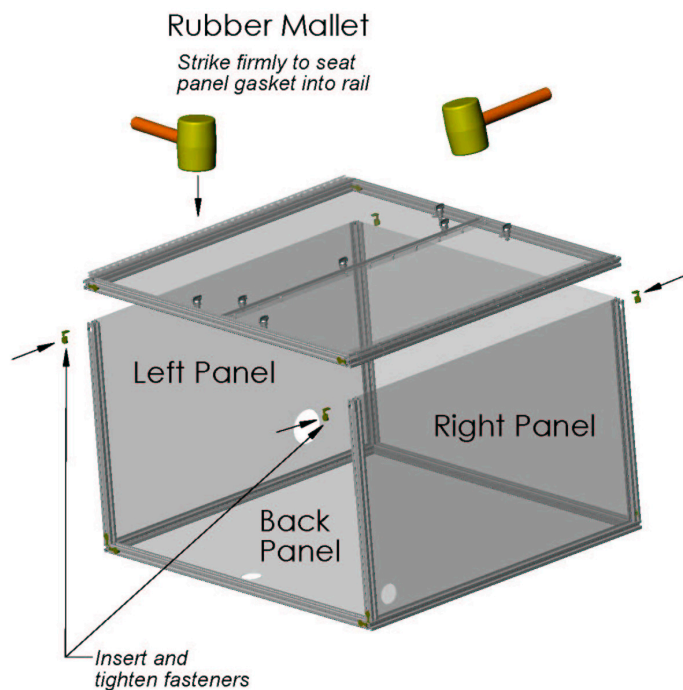
» Step 3. Insert Left and Right Panels

Position and seat the **Left** and **Right** panels securely into the back and top frame channels using the rubber mallet.



» Step 4. Attach Door

Position the two **Door** frames with the hinges at the outside edges. Align the channels in the frame with the edges of the three acrylic panels (Top, Left and Right). Seat the doors with the acrylic panels using the rubber mallet. Fasten the door frames at each outer corner to the body of the enclosure.



» Step 5. Install Door Stops and Remove Protective Paper

With two people, lift the enclosure to its correct upright position. Attach the black plastic handles using the screws provided into the **Door Panel** as shown.

Remove protective paper covering the sides of the enclosure.

Proceed with the installation of the NoZone® Ozone Scrubber (see "*Installing the NoZone® Ozone Scrubber*" document), if so equipped.

